

IN THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): A fastening arrangement for a split casing assembled by fastening a plurality of casing segments, comprising:

a first and a second casing segment assembled together by joining joint faces of the respective segments, said first and second casing segments are provided with bolt holes in such a manner that the bolt hole of the first casing segment and the bolt hole of the second casing segment align with each other and, when the first and the second casing segments are assembled together, form a continuous bolt hole crossing the joint faces and extending tangentially in walls of both casing segments, the walls of the casing segments separating an interior of a hollow casing from an exterior of the hollow casing, and at least the bolt hole in the first casing segment is provided with an internal screw thread;

a sleeve having an external screw thread and being fitted into the bolt hole of the first casing segment by engaging the external screw thread of the sleeve with the internal screw thread of the bolt hole of the first casing segment; and

a fastening bolt provided with an enlarged diameter portion provided integrally formed on a shaft portion of the fastening bolt, and passing through the bolt hole of the first casing segment and the sleeve therein, wherein said enlarged diameter portion abuts an end of the sleeve opposite to the joint face and, when a tensile force is exerted on the fastening bolt at the portion between the enlarged diameter portion and the second casing segment, the tensile force is first transferred from the fastening bolt to the sleeve through the abutment of the enlarged diameter portion and the end face of the sleeve, then transferred from the sleeve to the first casing segment through the engagement of the external screw thread of the sleeve and internal screw thread of the bolt hole and generates a fastening force for pressing the first casing segment against the second casing segment.

wherein said enlarged diameter portion is integrally formed on the shaft portion of the fastening bolt such that said enlarged portion of the fastening bolt is housed in said bolt hole when said enlarged diameter portion abuts the end of the sleeve opposite to the joint face.

Claim 2 (Currently Amended): A fastening arrangement for a horizontally split type hollow casing for a hydraulic machine in which the casing of the hydraulic machine is assembled by fastening two casing halves, comprising:

a first and a second casing half assembled together by joining joint faces of the respective casing halves, said first and second casing halves are provided with bolt holes in such a manner that the bolt hole of the first casing half and the bolt hole of the second casing half align with each other and, when the first and the second casing halves are assembled together, form a continuous bolt hole crossing the joint faces and extending tangentially in walls of both casing halves, the walls of the casing halves separating an interior of the split type hollow casing from an exterior of the split type hollow casing, said bolt holes in the first and the second casing halves are provided with internal screw threads;

a sleeve having an external screw thread and being fitted into the bolt hole of the first casing half by engaging the external screw thread of the sleeve with the internal screw thread of the bolt hole of the first casing half; and

a fastening bolt provided with an external screw thread at one end for engaging the internal screw thread of the bolt hole in the second casing half and an enlarged diameter portion provided integrally formed on a shaft portion of the fastening bolt at a portion apart from said external screw thread, said fastening bolt passing through the bolt hole of the first casing half and the sleeve therein, wherein said enlarged diameter portion abuts an end of the sleeve opposite to the joint face when the fastening bolt is screwed into the bolt hole in the second casing half, whereby a tensile force generated in the fastening bolt by screwing the

fastening bolt into the bolt hole in the second casing half is first transferred from the fastening bolt to the sleeve through the abutment of the enlarged diameter portion and the end face of the sleeve, then transferred from the sleeve to the first casing segment through the engagement of the external screw thread of the sleeve and internal screw thread of the bolt hole in the first casing half and generates a fastening force for pressing the first casing half against the second casing half.

wherein said enlarged diameter portion is integrally formed on the shaft portion of the fastening bolt such that said enlarged portion of the fastening bolt is housed in said bolt hole when said enlarged diameter portion abuts the end of the sleeve opposite to the joint face.

Claims 3-4 (Cancelled).

Claim 5 (New): The fastening arrangement according to Claim 1 wherein a diameter of said bolt hole of the first casing segment is enlarged at a portion of said bolt hole of the first casing segment having said internal screw threads as compared with a diameter of said bolt hole of the first casing segment at an outer surface of the first casing segment which does not include the joint face of said first casing segment.

Claim 6 (New): The fastening arrangement according to Claim 2 wherein a diameter of said bolt hole of the first casing half is enlarged at a portion of said bolt hole of the first casing half having said internal screw threads as compared with a diameter of said bolt hole of the first casing half at an outer surface of the first casing half which does not include the joint face of said first casing half.